Change history					
Aera	Mark	Change content description	Date	Change	Approve
N/A	N/A	First issue	2020/07/02		

Unmarked dimension tolerance table					
>	≤	Plastic	Metal	Die casting	Rubber
0	3	±0.05	±0.05	±0.10	±0.10
3	6	±0.07	±0.05	±0.10	±0.10
6	30	±0.10	±0.10	±0.15	±0.15
30	120	±0.15	±0.15	±0.25	±0.25
120	~	±0.20	±0.20	±0.30	±0.3%
Unmarked angle tolerance					±0.5°

Technical requirements:
1) Material: Hard, viscosity 7-10g, total thickness of 0.175.
2) The surface of protect film have no air bubbles, deformation, folds.
3) Die-cut edges are neat, there must be no obvious fibers and fine chips retained.
4) The light transmission requirement of protective film is greater than or equal to (91%), and the fog requirement is less than or equal to (0.9%)
5) Protection film requires anti-fingerprint, screen glass is not coated AF film.
6) Surface dimensions are used to inspect part shape, function and assembly, with a "*" focus on controlled dimensions.
Life requirements: Pencil hardness: 3h, 1kg steel wool: 1000 times, rubber friction.
7, resistant to dirt and feeling requirements: water drop angle is greater than 108 degrees, oily pen (Mckee-M0150) coated, 2s contraction.
8, requires open oblique cutting mold.

Inscription require	
XXXXX	Project code
XXYY	XX: Mold NO. YY: Hole NO.
	●Trial times (mark) x Product version
	Date stamp
	Recycle stamp

Inscription require:Convex character, surface cut down 0.10mm, word is not higher than the surrounding face, word width of the minimum 0.10mm

oppo			TP-2D protect film		QT-AA281-Protect-film		
Design	yunaifeng	20200724	Material		Scale	Version	Version
Check					1.000		V04
Standard			CMF		Unit	Weight(g)	
Approve			Page	Total Pages	mm		